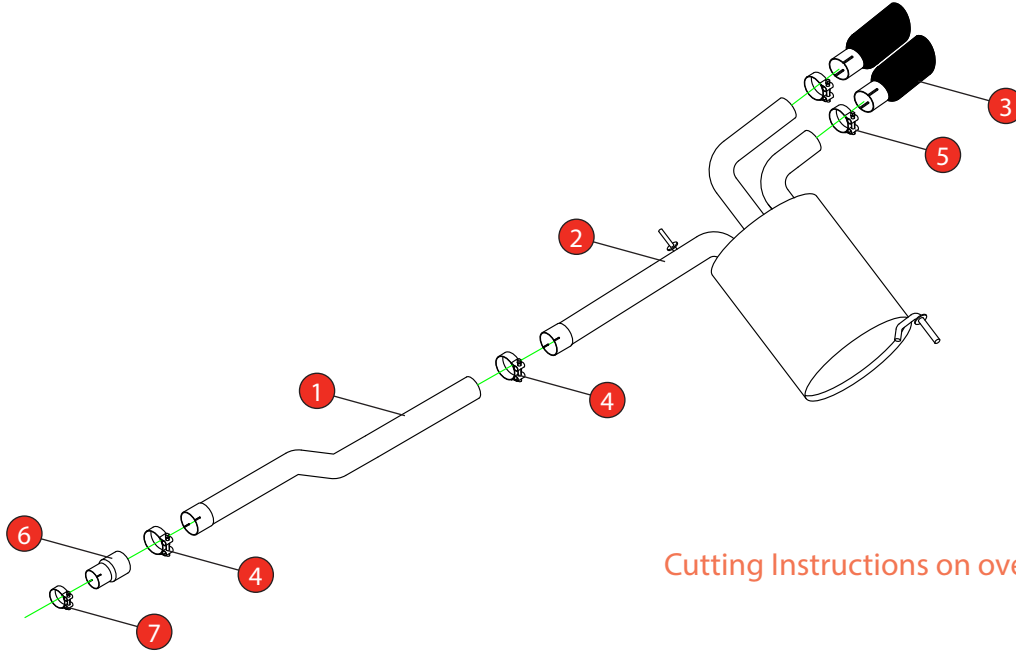


Car	Mini Cooper S F56 (GPF)	Part No.	SMNS018C
Year	2019-Current	Fit Kits	350FK
Notes	Where not supplied use original fittings. OE Cat-back requires cutting.	Features	Pipe Diameter:- 70mm / 2.75"

Estimated Fitting Time: 60 Minutes

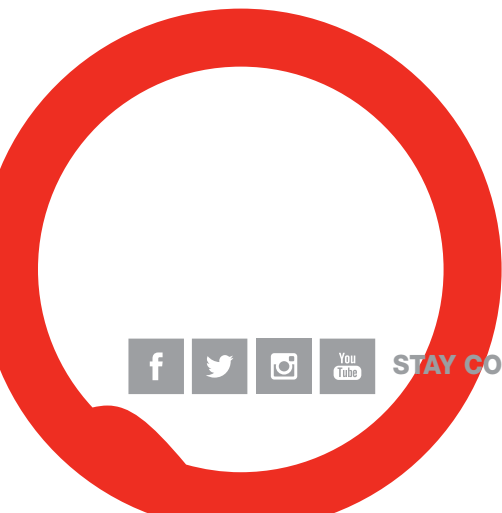


Cutting Instructions on overleaf

NO.	PART NO.	DESCRIPTION	QTY
1	666BM	Link Pipe	1
2	818BM	Rear Silencer	1
3	Z023.10055	100mm Black Ceramic Coated Daytona Trim	2
Fit Kit			
4	Z016.10063	72.4mm Heavy Duty Clamp	2
5	Z016.10064	63-68mm Clamp	2
6	AD43	Adaptor (only use when fitting to non JCW system)	1
7	Z016.10001	59-63mm Clamp (only use when fitting to non JCW system)	1

E-MARK	N/A
DATE	21/01/22
ISSUE	02
AUTHORISED	S Shipley

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS



STAY CONNECTED TO RED POWER.

Car	Mini Cooper S F56 (GPF)	Part No.	SMNS018C
Year	2019-Current	Fit Kits	350FK
Notes	Where not supplied use original fittings. OE Cat-back requires cutting.	Features	Pipe Diameter:- 70mm / 2.75"

Instructions for fitting to JCW System, Ø70mm original pipework, flat oval GPF



A Remove entire Cat-back system from the car, measure 275mm from the endplate of the GPF going towards the rear of the system as shown in the photo.

B Once cut has been made, clean and debur the GPF as the Scorpion system goes over this.

C Re-install OE GPF to the car and secure with OE Clamps in its original position.

D Proceed to install the Scorpion GPF-back to the car, working in a front to rear direction.

Instructions for fitting to standard Cooper S System, Ø60mm original pipework, round GPF



A Remove entire Cat-back system from the car, measure 210mm from the back of the weld on the GPF going towards the rear of the system as shown in the photo.

B Once cut has been made, clean and debur the GPF as the Scorpion system goes over this.

C Re-install OE GPF to the car and secure with OE Clamps in its original position.

D Proceed to install the Scorpion GPF-back to the car, working in a front to rear direction.

